FocusScan RX II - Multi-Function Ultrasonic Inspection Systems







Features

- Powerful Analysis and Reporting Functions
- On-Board 2-axis Motor Control Drive Unit
- Import Setups from ESBeamTool[®]
- User Replaceable Batteries (hot swappable)
- Up to 64/128PR Phased Array
- Two 64 element IPEX Phased Array Connectors
- 2D Matrix and Dual Linear Array support
- 8 Independent Conventional Ultrasonic Channels
- 2 Axis Encoding, video tracking
- Simultaneous PA,ToFD and/or PE acquisition
- FMC/TFM
- Multi-channel/group data acquisition
- 128GB SSD Storage

Techniques

- Phased Array
- FMC/TFM
- TOFD
- Pulse Echo
- Corrosion Mapping
- Weld Zone Discrimination

Applications

- Pressure Vessels
- Pipeline Girth Welds
- Composites
- Structural Welds
- Forgings & Castings
- Turbine Disks & Blades
- Aircraft Components
- Hydrogen Damage Surveys
- Corrosion Surveys
- HTHA Surveys
- General Flaw Detection



Software

- Phased Array/TFM
- TOFD
- Pulse Echo
- AWS
- Strip-Scar
- Long Range (Creeping Head Inspection Method corrosion detection)
- TD Super-View
- ESBeamTool[®] included

E&OE - All specifications are subject to change. It is advisable to check all information provided.

System Options	
16/128PR 32/128PR 64/128PR	16 Active, 128 Elements, 8 Conventional 32 Active, 128 Elements, 8 Conventional 64 Active, 128 Elements, 8 Conventional
General	
Number of Active Channels Number Of Focal Laws Dynamic Depth Focusing	Up to 128 Up to 890 Yes
Digitisation	Dhagad Away - ODit 9, 14Dit
A/D Sampling Frequency System Bandwidth(-3dB)	Phased Array = 8Bit & 14Bit Conventional = 8Bit & 14Bit Phased Array = 0.25MHz to 25MHz Conventional = 0.25MHz to 25MHz
Max Pulse Repetition Frequency	Variable up to 5KHz
Pulser	
Pulser Delays Output Impedance HT Pulse Shape HT Pulse Voltage	Oµs to 20µs in 2.5ns steps 6 Ohms Square wave Phased Array = 5 to 190V in 1V Steps Conventional = 5 to 190V in 1V steps
HT Pulse Width Range	20ns to 500ns in 2.5ns steps
Rise/fall time	< 5ns
Receiver	0 to 20 in 1 store
Receiver Delays Gain Range Input Impedance	0µs to 20µs in 1ns steps 0 to 100dB in 0.1dB steps 50 Ohms
Dynamic Depth Focusing	
Operation Range Of Operation Performance	Dynamically optimises receive focus delays User specified depth/range in mm or µs 100MHz real-time
Receiver TCG Curves	
Number of Curves	Conventional - 1 per channel Phased Array - 1 per Focal Law
A-Scan Digitizing	
A-Scan Points Per Channel Number Of Gates Per Channel Gate Start/Width Gate Reference Points Storage Modes Per Gate	8000 samples per channel 3 overlapping hardware Gates User definable in 40ns steps Transmit Pulse or Material Interface Echo A-Scans, Peak Depth and Amplitude, Both

Signal Averaging	
Number Of Channels Averaging Rates	All (128 software channels) Real-time averaging 2 - 256, user definable
Peak Processing	
Peak Storage Modes Threshold Setup Number Of Peaks Per Gate	All Peaks, First Peak, Largest Peak/s, Loss of Signal, Between peaks 5 to 100% in 1% steps per hardware Gate 16 max
FMC/TFM	
Data Acquisition mode Wave Propagation Amplitude Fidelity Encoded TFM TFM Data Saving TFM Modes	Full matrix capture, Half matrix capture, Custom Any combination of T & L Yes Yes Yes Conventional, PWI, Virtual Source (Swept, Linear)
Scanner Interface Ports	
Input Type Number of Axis Encoder Interface Video Input Motor Drive	Encoder, Video Camera 2 Axis TTL compatible, 5V @ 1A, 12V @ 0.4A 1Vpp Composite 2 Axis (24v, 5 Amps)
PC (Internal)	
Operating System 3rd Party Software Processor Memory Display Display Resolution Storage Ports	Windows® 10 ESBeamTool® (Eclipse Scientific) Intel Atom E3845 4GB Colour TFT (industrial type) 12.1" 1280 x 800 (Sunlight Readable Screen) 128GB SSD 3 x USB 2.0 1 x 10/100/1000 Ethernet, GPIO

370 x 294 x 114 (WxHxD) Unit Dimensions Weight 7.3kg (1 Battery) Designed to IP66 Rating

-10°C to 40°C operating / -25°C to 85°C storage Temperature

Batteries 2 x Hot Swappable

DC Input

AC Input 90 to 260VAC @ 40Hz to 60Hz

Software

Hardware

- Simultaneous Phased Array, TOFD, Pulse Echo and FMC/TFM data collection
- Operator definable weld geometry overlays
- Real-time A, B, C and D-Scan images, with user defined display modes
- On-Board report generation including interactive print-preview & user-definable report fields
- Full cursor analysis indicating peak depth, amplitude and x,y position
- Export Bitmap images to any Windows® application
- 8 or 14 bit Data acquiistion for Phased array, TOFD and Pulse Echo
- Import ESBeamTool® setups

- User configurable control of beam angle, focal distance and spot size
- Linear, Sectorial, Linear spread (Simple & Compound) and Single beam scans
- Dynamic Depth Focusing (DDF) provides a user-definable focal range Supports Linear, Dual Linear, 2D Matrix and Dual Matrix probe/wedge geometries
- Amplitude correction across sectorial scan angles or fixed angle focal laws
- Skip Correction provides correct depth/range relationship for multiple legs

- Integrated with TDScan
- Envelope processing
- Multi-channel/group data acquisition
- Multi-mode data processing (Conventional, PWI, Virtual Source Swept & Linear)
- Amplitude fidelity configurator

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- Perform multi-channel TOFD, Phased Array, FMC/TFM and Pulse Echo inspections simultaneously
- Full suite of image analysis tools for defect/crack sizing
- Real-time multi-channel averaging significantly improves signal quality
- Linearisation, Straightening, SAFT, Parabolic cursors
- File utilities include file join/split, reverse, save partial, output data to text file etc

- Independent control of transmit and receive parameters
- C-scan with end/side views for corrosion mapping
- Trigger reference modes including Interface Echo or Tx Pulse
- Multiple peak data storage modes, including full/selective A-Scan storage

- Combined TOFD, Time/Amplitude view, Map, Couplant Check, Go/No-Go and Weld overlay views in a single pass
- Inspection data displayed as strip-charts indicating weld zones
- Integrated TOFD analysis
- Automated report generator with acceptance configurator

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